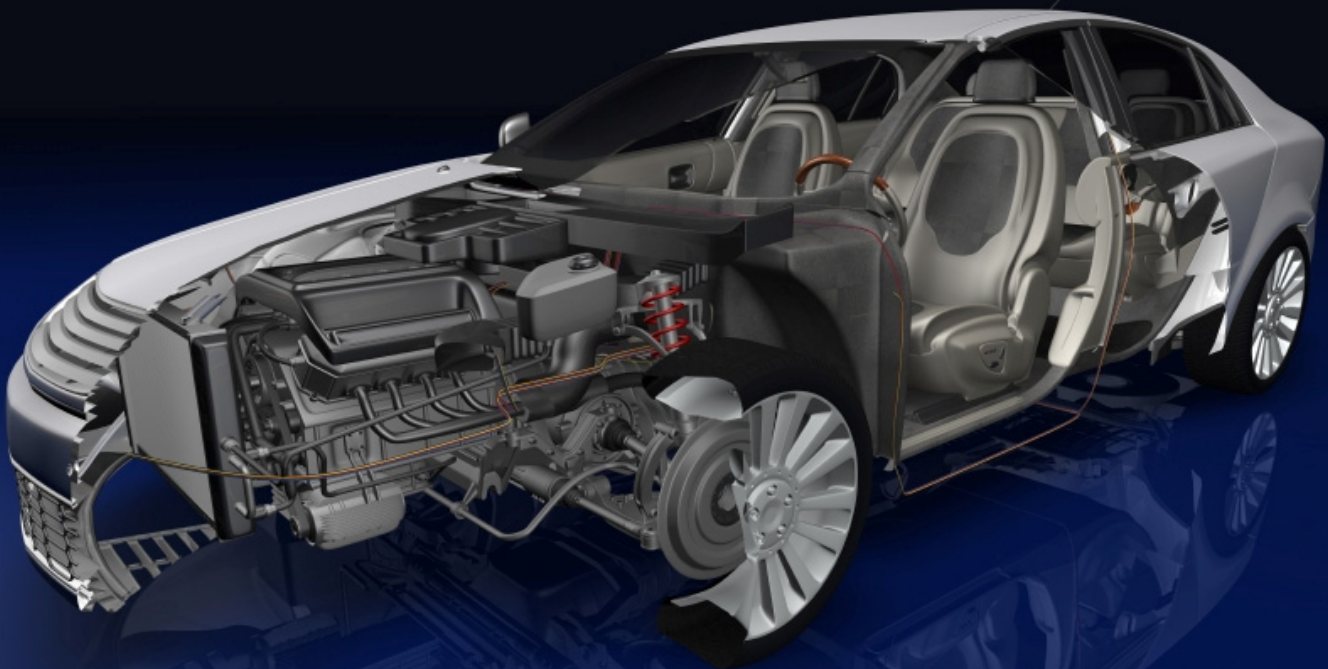




# Guide to Complete Repair Planning

## Operations Reference Handbook



This guide is owned by and maintained by the Society of Collision Repair Specialists. If you have suggestions to update the guide in future editions, please submit your suggestions to [info@scrs.com](mailto:info@scrs.com)

The Society of Collision Repair Specialists (SCRS) recognizes that there are many legitimate operations and services our technicians provide that go unrecognized in the estimate development and final billing processes. The purpose of this document is to aid repair facility personnel in formulating the most accurate repair plan in the estimate preparation process, to minimize the need or expense of a supplement. This document is intended to be used as a guide to develop and maintain processes performed in your repair facility, and serves as a reminder of steps that may be performed during the repair process. This document does not suggest, or promote, that your shop can or should charge for each item listed; and is only intended to be a reminder for repair operations that are performed in your facility.

The document does not contain pricing, quantities, labor hours or any additional information as that should be determined based on your facility's individual requirements. All recipients of this document are herewith notified that the materials presented herein are not to be construed as information or direction to take concerted actions. Information can be utilized by individuals acting within their own judgment.

**Labor Category Legend – By Color:**

- Body
- Paint
- Structural
- Mechanical
- Detail
- Other

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45. Pillars	50. Rockers	55. Door Skin / Shell
60. Roof	65. Cab Corner, Pickup	70. Cab Back Panel, Pickup
75. Quarter Panel	80. Pickup Bed Side Panel	85. Van/SUV Side Panel
90. Deck Lid	95. Rear Body Panel	100. Floor
105. Protection & Safety	110. Paint Prep	115. Refinish Process
120. Color-Sand & Polish	125. Stripes	130. Glass
135. Frame Set Up	140. Front End Damage	145. Side Damage
150. Rear End Damage	155. Floor Pulling ( <i>non structural</i> )	160. Theft/Vandalism
165. Detail / Clean-up	170. Tow, Storage & Administration	175. Final Bill/Miscellaneous

Description	Material Sublet Price	Minimum Labor Units
<b>01- Front and Rear Bumpers:</b>		
1. FEATHERFILL, SAND AND BLOCK REPAIR AREA		
2. REMOVE BUMPER MOLDING ADHESIVE		
3. DRILL FOR LICENSE PLATE		
4. R&I LICENSE PLATE		
5. LICENSE PLATE, REPAIR		
6. LOOSEN/PULL BACK BUMPER COVER		
7. BUMPER PROMPT DEDUCTION (DETERMINE IF NECESSARY TO ADD BACK OVERLAP + CLEAR)		
8. R&I FOG LAMPS		
9. R&I TRAILER HITCH (ON BUMPER)		
10. AIM FOG LAMPS		
11. R&I CAMERA AND WIRING		
12. TRIAL FIT BUMPER		
13. R&I TRAILER HITCH (FRAME BOLT-ON TYPE)		
14. R&I OR R&R SENSORS (SRS-AMBEINT TEMP- ETC.)		
15. REPAIR BUMPER BRACKET AND/OR OTHER COMPONENTS		
16. REPAIR BUMPER BRACKET MOUNT AREA		
17. REPAIR ELECTRICAL WIRING TO LAMP LIGHTS		
18. REFINISH O.E.M "RAW" BUMPER		
19. REFINISH, SECOND COLOR ON BUMPER COVER		
20. REFINISH, BLACK-OUT ON BUMPER COVER		
21. PAINT PREP & CLEAN UP USED BUMPER		
22. MASK UNPAINTED AREAS ON BUMPER COVER		
23. MASK BUMPER COVER FOR PRIMER APPLICATION		
24. FLEXIBLE PARTS ADHESION PROMOTOR APPLICATION		
25. REPLACE MINI BULBS		
26. RAW BUMPER PREP KIT		
27. BUMPER FASTENERS/RETAINERS (KIT)		

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28. URETHANE BUMPER REPAIR KIT		
29. FLEXIBLE PARTS ADDITIVE		
<b>05- Hood:</b>		
30. R&I WINDSHIELD WASHER NOSSELS <i>(REPAIR SITUATION)</i>		
31. R&I HOOD INSULATION		
32. WINDSHIELD WASHER HOSE RETAINERS <i>(MORE THAN ONE DESIGN)</i>		
33. REPAIR HOOD LATCH		
34. REPAIR HOOD HINGES AND/OR HINGE MOUNT AREA		
35. ACCESS TIME TO REVEAL DAMAGE		
36. FEATHEREDGE, FILL SAND AND BLOCK <i>(REPAIRED HOOD)</i>		
37. SEAM SEAL INNER EDGE OF NEW HOOD		
38. R&I OR R&R HOOD HINGE		
39. R&I COWL VENT PANEL <i>(ACCESS TO HINGE)</i>		
40. TEST FIT HOOD		
41. MIX PAINT FOR UNDERSIDE SECOND COLOR <i>(Add for 3<sup>rd</sup> and 4<sup>th</sup> Color)</i>		
42. COLOR TINT & TEST FOR UNDER SIDE SECOND COLOR		
43. MASK HOOD INNER EDGES		
44. WINDSHIELD WASHER HOSE FASTENER-S <i>(1<sup>ST</sup> DESIGN)</i>		
45. WINDSHIELD WASHER HOSE FASTENERS <i>(2ND DESIGN)</i>		
46. HOOD INSULATION RETAINER FASTENERS, REPLACE		
47. HOOD FRONT SEAL/ FASTENERS		
48. HOOD REAR SEAL/ FASTENERS		
49. HOOD LABELS <i>(HOW MANY/WHICH ONES?)</i>		
<b>10 - Fender:</b>		
50. R&I TIRE WHEEL		
51. R&I FENDER LINER		
52. R&I FENDER MOLDINGS, EMBLEMS AND FLARE		
53. R&I MUD FLAP		
54. R&I ROCKER COVER		
55. REPLACE ROCKER COVER FASTENERS <i>(TWO DESIGNS?)</i>		
56. REPLACE FENDER FLARE FASTENERS		
57. CLEAN AND RETAPE FENDER MOLDING-S AND EMBLEM		
58. REPLACE LINER FASTENERS		
59. FEATHEREDGE, FILL SAND AND BLOCK REPAIRED FENDER		
60. CAVITY WAX		
61. REMOVE FACTORY INSTALLED ADHESIVE FOR ACCESS		
62. ALIGN ADJACENT PANEL-S TO FENDER		
63. ANTENNA BASE CORROSION, REPAIR		
64. MASK FENDER JAMS AND OPENINGS		
65. FENDER MLDG CLADDING PREP FOR "RAW"		
66. GRAVEL GUARD		
67. REMOVE STRIPES <i>(ERASER WHEEL)</i>		
68. FENDER BLACK OUT SECOND COLOR		
<b>15 – Core Support:</b>		
69. ACCESS/PRE-PULLING		
70. PROTECT ENGINE COMPARTMENT COMPONENTS		
71. REPAIR CUT WIRING		
72. ACQUIRE RADIO CODE		
73. RESET MEMORY FUNCTIONS		
74. MEMORY "SAVER" COLLISION TOOL		

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75. REMOVE CAULKING & SEAM SEALER		
76. TEST FIT PARTS ATTACHED TO CORESUPPORT		
77. PULL BACK WIRE HARNESS		
78. REPAIR WIRE HARNESS FASTENERS		
79. CLOSE/SECURE OPEN TUBES AND LINES		
80. FEATHER AND FILL WELDS AT WELD LOCATIONS		
81. R&I WHEELS		
82. R&I ROCKER COVERS AND/OR MUD FLAPS		
83. R&I FENDERS (ADD FOR SPLASH SHIELDS & FASTENERS)		
84. R&I ENGINE UNDERCOVER SHIELD		
85. R&I WINDSHIELD WASHER RESERVOIR		
86. R&I AC DRIER		
87. R&I AIR INTAKE DUCTING, AND/OR REPAIR		
88. R&I RADIATOR OVERFLOW TANK, AND/OR REPAIR		
89. R&I SECOND BATTERY		
90. R&I BATTERY TRAY		
91. R&I COMPONENTS ATTACHED BY WELDING/RIVETING		
92. REPAIR LEFT AND RIGHT APRON PANELS, AND PAINT		
93. REPAIR LEFT AND RIGHT UPPER RAILS, AND PAINT		
94. REPAIR LEFT AND RIGHT FRAME RAIL ATTACHMENT AREA		
95. AIM LIGHTS		
96. REMOVE SURFACE CORROSION/ROAD TAR/GREASE		
97. WRAP MASK WIRE HARNESS		
98. MASK BAG ENGINE		
99. MASK A/C LINES-HOSES-HARNESES & COMPONETS		
100. MIX PAINT FOR UNDERSIDE COLOR		
101. SECOND COLOR BLACK-OUT		
102. SPOT PAINT LEFT AND RIGHT FRAME AT WELDED AREAS		
103. SPOT PAINT/BLEND APRON PANEL DAMAGED BY WELDING		
104. REPLACE WIRE HARNESS FASTENERS		
105. REPLACE INFORMATION LABELS (DOCUMENT HOW MANY/WHICH ONES)		
106. REPLACE HOOD PROP GRUMMET		
107. REPLACE CAULKING AT SEAMS		
108. UNDERCOAT (SECOND COLOR)		
109. CAVITY WAX		
110. COBALT DRILL BIT (BORON-TRIP-UZI Bor)		
111. COLATERAL DAMAGE FROM THE REPAIR PROCESS (Build Sequence)		
112. WELD-THROUGH PRIMER		
<b>20 - Radiator, AC and Fluids:</b>		
113. REPAIR RADIATOR		
114. REPAIR FAN SHROUD(S)		
115. REPAIR AC CONDENSER/LINES		
116. FLUSH LKQ CONDENSER/LINES		
117. FLUSH LKQ RADIATOR/LINES		
118. REPAIR AC LINES & TUBES		
119. REPLACE RADIATOR "O"-RINGS (TRANS)		
120. REPAIR TRANS COOLER/LINES		
121. REPAIR WIRING/FASTENERS ATTACHED TO FAN SHROUDS		
122. PRESSURE TEST COOLING SYSTEM		
123. BLEED COOLING SYSTEM		

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124. TEST AC SYSTEM/CONTIMANITES		
125. RECOVER AC FREON		
126. EVACUATE & RECHARGE AC SYSTEM		
127. TEST KIT REFRIGERANT RECOVERY		
128. COOLANT, OEM RECOMMENDED PER GALLON		
129. TRANSMISSION FLUID (pint)		
130. STEERING FLUID (pint)		
131. WINDSHIELD WASHER FLUID		
132. R-134 FREON and OIL		
133. O-RING SEAL KIT FOR AC LINES		
<b>25 - Apron/Upper Rail:</b>		
134. PRE-PULL/ACCESS		
135. REMOVE CAULKING & SEAM SEALER		
136. REPLACE CAULKING AND SEAM SEALER (new part)		
137. TEXT COAT, SPRAYABLE SEALER		
138. UNDERCOAT, BLACK		
139. EXPANSION FOAM		
140. CAVITY WAX RUSTPROOFING		
141. WELD-THROUGH PRIMER		
142. TEST FIT ADJACENT PARTS		
143. R&I CRUISE CONTROL UNIT, AND/OR REPAIR		
144. R&I ELECTRONIC CONTROL MODULE, AND/OR REPAIR		
145. R&I AIR INTAKE DUCTING, AND/OR REPAIR		
146. R&I AC TUBING AND HOSE		
147. R&I SRS SENSOR		
148. R&I WINDSHIELD RESERVOIR, AND/OR REPAIR		
149. R&I BATTERY TRAY		
150. R&I FUSE BOX, AND/OR REPAIR		
151. R&I EMISSION CANISTOR AND HOSES, AND/OR REPAIR		
152. R&I CAB INTERIOR COMPONENTS (INNER TRIM, DASH, HEATER BOX / AC, Etc.)		
153. PULL BACK WIRE HARNESS		
154. FEATHER AND FILL CONTOUR REPAIR AREAS		
155. FEATHER AND FILL WELDS		
156. COLATERAL DAMAGE FROM THE REPAIR PROCESS (Build Sequence)		
157. COBALT DRILL BIT (BORON-TRIP-UZI Bor)		
158. REPAIR ADJOINING PANELS DAMAGED BY WELDING		
159. WRAP MASK WIRE HARNESS AT APRON		
160. WRAP MASK ENGINE		
161. SECOND COLOR, ENGINE SIDE (custom color match)		
162. THIRD COLOR, FENDER SIDE (custom color match)		
163. BLACK-OUT ON APRON, SECOND OR THIRD COLOR		
164. UNDERSIDE SECOND COLORS, REFINISH		
<b>30 - Wheels/Tires/Wheel Alignment:</b>		
165. REPLACE VALVE STEMS AND WEIGHTS		
166. MOUNT & BALANCE TIRE		
167. R&I WHEEL COVERS		
168. TIRE DISPOSAL FEE		
169. REPAIR RIM EDGE, POLISH SKUFF MARKS		
170. ROTATE TIRES		
171. RESET TIRE PRESSURE SENSORS (WHEN REPLACING TIRES OR ROTATING FOR ALIGNMENT)		

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172. R&I WHEEL COVERS TO MOUNT ALIGNMENT HEADS		
173. FOUR WHEEL ALIGNMENT		
174. ECENTRIC ALIGNMENT KIT (PER SIDE)		
175. INSPECT SUSPENSION COMPONENTS FOR DAMAGE		
<b>35 - Suspension/Mechanical:</b>		
176. BLEED BRAKES AND ADD FLUID		
177. BLEED BRAKES (ABS)		
178. RESET ABS SYSTEM WITH SCANNER		
179. SHIFT CROSSMEMBER		
180. MEMORY "SAVER" COLLISION TOOL		
181. SHIFT ENGINE CRADLE		
182. ADJUST LINKAGE-S		
183. DRAIN & TRANSFER FUEL		
184. CHECK RUN-OUT ON WHEEL (NEEDED TO FOR BALANCE)		
<b>40 - SRS/Seat Belts:</b>		
185. CLEAN UP DEPLOYED AIR BAG RESIDUE		
186. REPAIR SEAT FRAME		
187. INSPECT SEAT BELTS (IF USED IN LOSS, SHOULD BE REPLACED)		
188. CLEAR SRS FUNCTION CODE ON DASH		
189. INSPECT SRS WIRING		
<b>45 - Pillars:</b>		
190. PRE-PULL PILLAR		
191. REMOVE CAULKING AND SEAM SEALER		
192. REPLACE CAULKING AND SEAM SEALER		
193. EXPANSION FOAM		
194. CAVITY WAX RUSTPROOFING		
195. WELD-THRU PRIMER		
196. FABRICATE PILLAR SLEEVE INSERTS		
197. TEST FIT PARTS ADJACENT TO PILLAR		
198. R&I SEAT TO ACCESS PILLAR REPAIRS/REPLACEMENT		
199. PULL BACK WIRE HARNESS		
200. FEATHER & FILL CONTOUR REPAIR AREA		
201. REPAIR/DRESS WELDS AT FLANGES		
202. COLATERAL DAMAGE FROM THE REPAIR PROCESS (Build Sequence)		
203. WRAP MASK WIRE HARNESS		
204. MASK TO PROTECT INTERIOR		
205. SPOT REFINISH INNER SIDE OF PILLAR		
206. REFINISH SECOND COLOR BLACK-OUT ON PILLAR		
<b>50 - Rockers:</b>		
207. PRE-PULL ROCKER		
208. REMOVE CAULKING & SEAM SEALER		
209. REPLACE CAULKING & SEAM SEALER		
210. EXPANSION FOAM		
211. TEXT COAT		
212. CAVITY WAX		
213. WELD-THRU PRIMER		
214. FABRICATE ROCKER SLEEVE INSERTS		
215. TEST FIT PARTS ADJACENT TO ROCKER		
216. GRAVEL/STONE GUARD (NOTE THE THICKNESS) PER TUBE		
217. R&I SEAT		

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218. R&I SEAT BELT-S		
219. PULL BACK CARPET AND PADDING		
220. STONE GUARD DECAL		
221. PULL BACK WIRE HARNESS		
222. REPAIR/DRESS WELDS AT FLANGES		
223. REPAIR INNER ROCKER		
224. REPAIR A-PILLAR AT WELD AREA		
225. REPAIR CENTER PILLAR AT WELD AREA		
226. REPAIR FLOOR AT WELD AREA		
227. REPAIR ¼ PANEL AT WELD AREA		
228. COLATERAL DAMAGE FROM THE REPAIR PROCESS (Build Sequence)		
229. COBALT DRILL BIT (BORON-TRIP-UZI Bor)		
230. FEATHER & FILL CONTOUR REPAIR AREAS		
231. WRAP MASK WIRE HARNESS		
232. MASK TO PROTECT INTERIOR		
233. MASK FOR PRIMER APPLICATION		
234. PREP FOR ROCKER PANEL MLDG CLADDING "RAW"		
235. REFINISH INNER ROCKER		
236. REFINISH A-PILLAR		
237. REFINISH CENTER PILLAR		
238. REFINISH FLOOR AREA		
239. REFINISH LOCK POST		
240. REFINISH ¼ PANEL AT WELD AREA		
241. REFINISH BLACK-OUT AT ROCKER		
242. TEXT COAT ROCKER, OUTER (MASKING REQUIRED)		
243. TEXT COAT ROCKER, BACK SIDE		
<b>55 - Door Skin/Shell:</b>		
244. DISCONNECT AND RECONNECT BATTERY		
245. PROTECT INTERIOR FOR PROTECTION		
246. ACQUIRE RADIO CODE & PLACE TO OFF POSITION		
247. RESET MEMORY FUNCTIONS		
248. REMOVE ADHESIVE AT INTRUSION BEAM, BELT REINFORCEMENT & DOOR EDGE		
249. REPLACE CAULKING & SEAM SEALER		
250. WELD-THRU PRIMER		
251. CAVITY WAX		
252. FLUTTER BONDING		
253. SOUND DEADENER PAD-S		
254. CLEAN & RETAPE ADHESIVE DOOR MOLDING		
255. REPLACE DOOR EDGE GUARD MOLDING		
256. REPAIR VAPOR BARRIER WEATHER SHIELD		
257. REPLACE VAPOR BARRIER, (OEM)		
258. REPLACE BELT MOLDING FASTENERS		
259. TEST FIT DOOR BEFOR WELD-BONDING		
260. REPAIR EDGE OF DOOR SHELL, (REMOVAL DISTORTION)		
261. RE-BOND INTRUSION BEAM/BELT REINSTALL FLUTTER MATERIAL		
262. DOOR SKIN BONDING KIT		
263. ADJUST/RECALIBRATE POWER DOOR LOCK SYSTEM		
264. FEATHER & FILL CONTOUR REPAIR AREAS, (DOOR EDGE)		
265. DRESS WELDS		
266. STONE GUARD DECAL		



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267. R&I RAIN SHIELD (VENT SHADE)		
268. R&I WELDED BELT REINFORCEMENT PANEL		
269. R&I SRS AIR BAG		
270. R&I DOOR MIRROR		
271. R&I DOOR GLASS		
272. R&I AIR-SEAL WEATHER STRIP AT PERIMETER (SOME MODELS ONLY)		
273. R&I DOOR CHECK (WHEN SKINNING DOOR)		
274. R&I DOOR LATCH, (WHEN SKINNING DOOR)		
275. R&I DOOR CHECK		
276. R&I DOOR LATCH		
277. R&I DOOR SPEAKER		
278. R&I DOOR GLASS RUN CHANNEL		
279. WRAP/MASK WIRE HARNESS		
280. PREP DOOR CLADDING FOR "RAW" PROCESSING		
281. MASK DOOR OPENINGS & JAMS		
282. WINDOW BLACK OUT AT WINDOW FRAME, (SECOND COLOR)		
283. GRAVEL GUARD		
284. DOOR SKIN BONDING MATERIAL		
285. RECODE DOOR LOCK CYLINDER		
286. DOOR FASTENERS & RIVETS		
287. RR&I LKQ DOORS-CHARGE TO DISASSEMBLE BOTH DOOR		
<b>60 - Roof:</b>		
288. R&I ANTENNA MAST THAT IMPEDES ACCESS		
289. MASK SUN ROOF OPENING/EDGES		
290. R&I ALL INTERIOR AND EXTERIOR (ATTACHMENTS)		
291. PREPAIR FOR WELD BONDING		
292. REPAIR ADJACENT PANELS DISTORTED IN REMOVAL PROCESS		
293. FEATHER & FILL CONTOUR REPAIR AREAS		
294. REMOVE EXPANSION FOAM FROM ROOF REINFORCEMENTS		
295. REMOVE URETHANE RESIDUE ON PINCH WELDS (FULL CUT OUT)		
296. REPAIR DAMAGE TO PINCH WELD FROM GLASS REMOVAL KNIFE		
297. FEATHER & FILL WELDS		
298. REMOVE EXPANSION FOAM		
299. EXPANSION FOAM (PER CAN)		
300. REMOVE PANELS FOR INSTALLATION *		
301. REPAIR ADJACENT REINFORCEMENT PANEL-S		
302. R&I SEAT-S		
303. COVER AND PROTECT INTERIOR		
304. R&I WIRE HARNESS		
305. WELD-THRU PRIMER		
306. CAVITY WAX		
307. REPLACE SOUND DEADENER PADS (Each Pack)		
308. FLUTTER FOAM (Per Tube)		
309. COLATERAL DAMAGE FROM THE REPAIR PROCESS (Build Sequence)		
310. BLEND RIGHT SIDE ROOF PILLARS		
311. BLEND LEFT SIDE ROOF PILLARS		
312. MASK FOR PRIMER APPLICATION		
313. PULLBACK/ROPE/MASK BACK GLASS MOLDING		
314. PULLBACK/ROPE/MASK WINDSHIELD MOLDING		
315. PULLBACK/ROPE/MASK LEFT QUARTER GLASS		



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316. PULLBACK/ROPE/MASK RIGHT QUARTER GLASS		
317. COBALT DRILL BIT (BORON-TRIP-UZI Bor)		
318. WINDSHIELD INSTALLATION KIT		
319. BACK GLASS INSTALLATION KIT		
320. QUARTER GLASS INSTALLATION KIT		
<b>65 - Cab Corner, Pickup:</b>		
321. PRE-PULL CAB CORNER AS NEEDED		
322. REMOVE CAULKING & SEAM SEALER		
323. REPLACE CAULKING & SEAM SEALER (REPAIR AND REPLACE)		
324. CAVITY WAX		
325. WELD-THRU PRIMER		
326. TEST FIT ADJACENT PARTS AS NEEDED		
327. FABRICATE CAB CORNER SLEEVES		
328. PULL BACK WIRE HARNESS		
329. SOUND DEADENER		
330. R&I SEAT		
331. R&I CARPET AND FLOOR INSULATION		
332. FEATHER & FILL CONTOUR REPAIR AREAS		
333. MASK FOR PRIMER APPLICATION		
334. FEATHER & FILL WELDS		
335. REPAIR ROCKER		
336. REPAIR REINFORCEMENT AND INNER PANEL		
337. MEASURE CAB FOR SQUARE		
338. REPAIR FLOOR		
339. REPAIR GLASS-OPEN FLANGES FROM CUT-OUT KNIFE DAMAGE		
340. COLATERAL DAMAGE FROM THE REPAIR PROCESS (Build Sequence)		
341. PULL BACK /ROPE/MASK BACK GLASS		
342. PULL BACK/ROPE/MASK QUARTER GLASS		
343. REPLACE SOUND DEADENER PAD		
344. TRANSFER WELDED DOOR STRICKER PLATE		
345. REFINISH BACK SIDE OF CAB CORNER		
346. MASK WRAP WIRE HARNESS		
347. MASK/BAG INTERIOR FOR REFINISH		
348. MASK JAMS AND OPENINGS		
349. SPOT PAINT INNER SIDE OF WELDED FLANGES		
350. SPOT PAINT ROCKER		
351. SPOT PAINT BACK PANEL		
352. SPOT PAINT FLOOR		
353. GRAVEL GUARD CAB CORNER		
354. BACK GLASS INSTALLATION KIT		
355. QUARTER GLASS INSTALLATION KIT		
<b>70 - Cab Back Panel, Pickup:</b>		
356. PRE-PULL BACK PANEL		
357. REMOVE CAULKING & SEAM SEALER		
358. REPLACE CAULKING & SEAM SEALER		
359. CAVITY WAX COATING		
360. TEXT COAT, (SPRAY SEALER)		
361. WELD-THRU PRIMER		
362. SOUND DEADENER		
363. R&I TIRE REPLACEMENT TOOLS		

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364. REPAIR ADJACENT PANELS DAMAGED BY WELDING		
365. R&I SEAT		
366. R&I SEAT BELTS		
367. R&I CARPET AND INSULATION		
368. PULL BACK WIRE HARNESS		
369. FEATHER & FILL CONTOUR REPAIR AREA		
370. FEATHER & FILL WELDS		
371. REPAIR GLASS OPEN FLANGE DAMAGE FROM CUT KNIFE		
372. WRAP MASK WIRE HARNESS		
373. MASK/BAG INTERIOR FOR REFINISH		
374. MASK FOR PRIMER APPLICATION		
375. REFINISH INNER SIDE		
376. SPOT PAINT INNER CAB CORNERS		
377. SPOT PAINT FLOOR		
378. BLACK OUT ON CAB BACK PANEL		
379. CAB CORNER GLASS INSTALLATION KIT		
<b>75 - Quarter Panel:</b>		
380. D&R BATTERY		
381. RESET MEMORY FUNCTIONS		
382. PROTECT INTERIOR FROM REPAIR CONTAMINATION		
383. PRE-PULL QUARTER		
384. REMOVE CAULKING AND SEAM SEALER		
385. REPLACE CAULKING AND SEAM SEALER (Per Tube)		
386. UNDERCOAT AT WHEEL WELL		
387. CAVITY WAX		
388. EXPANSION FOAM (Per Tube)		
389. SOUND DEADENER TEXT COAT WITH SPRAYBLE SEALER		
390. SECOND COLOR BACK-SIDE		
391. WELD-THRU PRIMER		
392. SOUND DEADENER PADS		
393. CLEAN & RE-TAPE GLUE ON MOLDINGS		
394. REPLACE QUARTER W/O MOLDING WITH AFTERMARKET		
395. FABRICATE QUARTER AND ROCKER PANEL SLEEVES		
396. REPAIR WHEEL HOUSE, FROM ADHESIVE DISTORTION DAMAGE		
397. TEST FIT ATTACHING PARTS (TAILLAMPS, GLASSES, ETC.)		
398. PULL BACK WIRE HARNESS		
399. R&I BACK SEAT-S		
400. R&I SEAT BELTS		
401. PULL BACK CARPET & FLOOR INSTULATION		
402. FEATHER & FILL CONTOUR REPAIR AREAS, ROCKER & PILLAR		
403. DOOR OPEN FLANGE BACKSIDE, REPAIR/DRESS WELDS		
404. WHEEL OPEN BACKSIDE WELDS, REPAIR/DRESS		
405. REPAIR DECK LID TROUGH		
406. ROCKER WELDS BACKSIDE, REPAIR/DRESS		
407. REAR BODY PANEL BACKSIDE AT WELD AREA, REPAIR/DRESS		
408. GLASS FLANGE BACKSIDE OF WELD AREA, REPAIR/DRESS		
409. TRUNK FLOOR POCKET WELD AREA REAR OF TIRE, REPAIR/DRESS		
410. GRAVEL GUARD (SPRAY-ON)		
411. STONE GUARD DECAL		
412. REPLACE FOAM ADHESIVE BETWEEN WHEEL HOUSE & QTR		

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- Mechanical
- Detail
- Other

413. REPAIR GLASS OPEN FLANGE DAMAGE FROM CUT KNIFE		
414. COLATERAL DAMAGE FROM THE REPAIR PROCESS (Build Sequence)		
415. COBALT DRILL BIT (BORON-TRIP-UZI Bor)		
416. CAUTIONARY MEASURES TO PREVENT GLASS MOLDING DAMAGE		
417. MASK WRAP WIRE HARNESS		
418. MASK/BAG INTERIOR FOR REFINISH		
419. MASK QUARTER JAMBS & OPENINGS		
420. MASK FOR PRIMER APPLICATION		
421. SPOT PAINT DOOR OPEN FLANGE, BACKSIDE		
422. SPOT PAINT WHEEL OPEN BACKSIDE WELD AREA		
423. SPOT PAINT ROCKER, BACK SIDE		
424. SPOT PAINT BACKSIDE OF BACK PANEL AT WELD AREA		
425. SPOT PAINT BACKSIDE OF GLASS FLANGE WELD AREA		
426. SPOT PAINT TRUNK FLOOR WELD AREA		
427. REFINISH WELD DAMAGE AREAS (EACH DIRECTION)		
428. REFINISH TWO TONE BLACK-OUT		
429. PULL-BACK/MASK QUARTER GLASS		
430. PULL-BACK/MASK BACK GLASS		
431. PREP QUARTER PANEL CLADDING FOR "RAW" PROCESSING		
432. REPLACE QUARTER GLASS URETHANE INSTALLATION KIT		
433. REPLACE BACK GLASS URETHANE INSTALLATION KIT		
<b>80 - Pickup Bed Side Panel:</b>		
434. PREPULL BED SIDE PANEL		
435. PREPULL BED FLOOR PANEL		
436. STRIP SPRAY-ON BED LINER, COMPLETE		
437. REPLACE SPRAY-ON BED LINER, COMPLETE		
438. STRIP SPRAY-ON BED LINER, PARTIAL		
439. REPLACE SPRAY-ONBED LINER, PARTIAL		
440. R&I REAR BUMPER		
441. R&I BED ASSEMBLY		
442. REPLACE BED BOLTS, AS NEEDED		
443. R&I DROP-IN BED LINER		
444. R&I CAMPER SHELL		
445. R&I TONNEAU COVER		
446. REMOVE CAULKING AND SEAM SEALER		
447. REPLACE CAULKING AND SEAM SEALER		
448. REPLACE SELF LEVELING SEAM SEALER		
449. UNDERCOAT UNDERSIDE		
450. CAVITY WAX		
451. SOUND DEADENER SPRAYABLE SEALER		
452. WELD-THRU PRIMER		
453. TEST FIT PARTS ATTACHED TO BED SIDE		
454. REPLACE BONDING FOAM, UNDERSIDE OF BED RAIL		
455. REPLACE BONDING FOAM, WHEEL-WELL TO BED SIDE PNL		
456. REPLACE FLARE FASTENERS		
457. REPLACE FLARE ADHESIVE SEAL		
458. CLEAN & RETAPE ADHESIVE MOLDING-S		
459. PULL BACK WIRE HARNESS		
460. STONE GUARD DECAL		
461. FEATHER & FILL CONTOUR REPAIR AREA		

**Labor Category Legend – By Color:**

- Body
- Paint
- Structural
- Mechanical
- Detail
- Other

462. FEATHER & FILL WELDS		
463. COLATERAL DAMAGE FROM THE REPAIR PROCESS (Build Sequence)		
464. LOOSEN AND FREE RUSTED/STUCK BOLTS		
465. REPAIR CAP-RAIL FLANGE, REMOVAL DISTORTION		
466. EXPANSION FOAM (Per Tube)		
467. REPAIR FRONT BED PANEL		
468. REPAIR INNER BED PANEL		
469. REPAIR REAR SILL PANEL		
470. SPOT PAINT INNER BED PANEL		
471. MASK WRAP WIRE HARNESS		
472. MASK BED INTERIOR		
473. MASK FOR PRIMER APPLICATION		
474. SPOT PAINT FRONT BED PANEL		
475. SPOT PAINT REAR SILL PANEL		
476. REFINISH TWO TONE BLACK OUT		
477. GRAVEL GUARD		
<b>85 - Van/SUV Side Panel:</b>		
PRE-PULL SIDE PANEL		
478. CAUTIONARY MEASURES TO PREVENT QUARTER GLASS DAMAGE		
479. GLASS OPEN FLANGE DAMAGE FROM CUT KNIFE, REPAIR		
480. QUARTER GLASS INSTALLATION KIT		
481. REMOVE CAULKING AND SEAM SEALER		
482. REPLACE CAULKING AND SEAM SEALER (Per Tube)		
483. UNDERCOAT SIDE PANEL		
484. CAVITY WAX		
485. WELD-THRU PRIMER		
486. SOUND DEADENER SPRAYABLE SEALER		
487. EXPANSION FOAM (Per Tube)		
488. CLEAN & RETAPE ADHESIVE MOLDINGS		
489. REPLACE WHEEL FLARE FASTENERS & ADHESIVE STRIP		
490. FABRICATE SIDE PANEL SLEEVES		
491. TEST FIT PARTS ATTACHED/ADJACENT TO SIDE PANEL		
492. R&I SPECIALITY INTERIOR		
493. PULL BACK WIRE HARNESS		
494. R&I SEAT-S		
495. R&I SEAT BELT-S		
496. RECOVER FREON (UP TO FOUR POUNDS)		
497. EVACUATE & RECHARGE AC (SEPARATE FROM FRONT A/C)		
498. R&I REAR HEATER/AC COMPONENTS		
499. PULL-BACK CARPET AND FLOOR INSULATION		
500. REAR SILL AT WELD AREA, REPAIR		
501. FILL & FEATHER WELDS		
502. INNER PANEL DISTORTION DUE TO ADHESIVE, REPAIR		
503. WHEEL OPEN INNER STRUCTURE, REPAIR		
504. FILL & FEATHER CONTOUR REPAIR AREAS		
505. COBALT DRILL BIT (BORON-TRIP-UZI Bor)		
506. STONE GUARD DECAL		
507. COLATERAL DAMAGE FROM THE REPAIR PROCESS (Build Sequence)		
508. MASK WRAP WIRE HARNESS		
509. MASK/BAG INTERIOR FOR PROTECTION		

**Labor Category Legend – By Color:**

- Body
- Paint
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- Other

510. MASK JAMBS & OPENINGS		
511. MASK FOR PRIMER APPLICATION		
512. SPOT PAINT FLOOR AT WELDS		
513. SPOT PAINT BACK SIDE OF ROCKER		
514. SPOT PAINT REAL SILL		
515. ROOF DRIP WELDS, DRESS		
516. REFINISH ROOF		
517. REFINSH TWO TONE BLACK OUT		
518. PREP CLADDING FOR "RAW" PROCESSING		
519. GRAVEL GUARD		
520. PULL BACK/ROPE-MASK SIDE PANEL GLASS MOLDING		
<b>90 - Deck Lid:</b>		
521. ACCESS PULLING & CUTTING, ACCESS TO COMPONENTS		
522. R&I LICENSE PLATE		
523. REPAIR LICENSE PLATE		
524. DRILL FOR LICENSE PLATE BRACKET		
525. REPAIR DECK LID HINGES		
526. REPAIR HINGE MOUNT AREA		
527. TRIAL FIT AND POSITION		
528. R&I AUTO LOCK		
529. REFINISH TWO TONE BLACK OUT		
530. RE-CODE DECK LID CYLINDER		
531. SEAM SEAL INNER EDGE		
532. CAVITY WAX		
533. MINI BULBS		
534. WIRE HARNESS REPAIR		
535. DRILL TEMPLATE FOR SPOILER		
536. LOCK LINKAGE REPAIR		
537. PREP DECK LID CLADDING FOR "RAW" PROCESSING		
<b>95 - Rear Body Panel:</b>		
538. PRE-PULL REAR BODY PANEL		
539. REMOVE CAULKING AND SEAM SEALER		
540. REPLACE CAULKING AND SEAM SEALER		
541. UNDERCOATING REAR BODY PANEL		
542. CAVITY WAX		
543. COBALT DRILL BIT (BORON-TRIP-UZI Bor)		
544. SELF LEAVELING SEAM SEALER		
545. WELD-THRU PRIMER		
546. SOUND DEADENER, SPRAYABLE SEALER		
547. R&I LICENSE PLATE		
548. REPAIR LICENSE PLATE		
549. DRILL FOR LICENSE PLATE BRACKET		
550. MOVE TO PROTECT OR R&I EXHAUST		
551. R&I SPARE TIRE AND TOOLS		
552. TEST FITS PARTS ATTACHED/ADJACENT TO BODY PANEL		
553. FEATHER & FILL CONTOUR REPAIR AREA		
554. BRAZING, COPPER SILIUM MIG BRAZING		
555. FEATHER & FILL WELDS		
556. REPAIR INNER SIDE OF BODY PANEL AT WELD AREAS		
557. REPAIR LEFT QUARTER PANEL REPAIR AT WELD AREA		

**Labor Category Legend – By Color:**

- Body
- Paint
- Structural
- Mechanical
- Detail
- Other

558. REPAIR RIGHT QUARTER PANEL REPAIR AT WELD AREA		
559. REPAIR FLOOR WELD DAMAGE		
560. REPAIR FLOOR		
561. COLATERAL DAMAGE FROM THE REPAIR PROCESS (Build Sequence)		
562. WIRE HARNESS, REPAIR		
563. WIRE HARNESS FASTENERS, REPLACE		
564. RE-CODE LOCK CYLINDER		
565. PULL BACK WIRE HARNESS		
566. WRAP/MASK WIRE HARNESS		
567. MASK BAG INTERIOR FOR REFINISH		
568. MASK JAMS AND EDGES OF BODY PANEL		
569. SPOT PAINT INNER SIDE OF ADJACENT PANELS AT WELD AREAS		
570. REFINISH BACK SIDE OF BODY PANEL (SECOND COLOR?)		
571. SPOT PAINT TOP SIDE OF FLOOR PANEL		
572. SPOT PAINT UNDERSIDE OF FLOOR PANEL		
573. SPOT PAINT INNER SIDES OF QUARTER PANELS AT WELD AREA		
574. REFINISH TWO TONE BLACK OUT		
<b>100 - Floor:</b>		
575. PRE-PULL FLOOR PANEL		
576. REMOVE CAULKING AND SEAM SEALER		
577. REPLACE CAULKING AND SEAM SEALER (PER TUBE)		
578. UNDERCOAT		
579. CAVITY WAX		
580. WELD-THRU PRIMER		
581. COBALT DRILL BIT (BORON-TRIP-UZI Bor)		
582. SOUND DEADENER, SPRAYABLE SEALER		
583. COLATERAL DAMAGE FROM THE REPAIR PROCESS (Build Sequence)		
584. R&I EXHAUST		
585. R&I SPARE TIRE AND TOOLS		
586. TEST FIT PARTS ATTACHED/ADJACENT TO FLOOR PANEL		
587. R&I ELECTRONIC COMPONENTS AT FLOOR AREA (CD, AMP, SRS, ETC.)		
588. R&I EMMISIONS COMPONENTS AT FLOOR AREA		
589. R&I TRUNK INTERIOR (INDIVIDUAL COMPONENTS)		
590. PULL BACK WIRE HARNESS		
591. EXPANSION FOAM		
592. FEATHER & FILL AREAS ATTACHED BY WELDING		
593. R&I BOLTED SUSPENTION (ALL COMPONENTS)		
594. CROSSMEMBER AT WELD AREA, REPAIR/DRESS		
595. SIDE FLOOR EXTENSIONS, REPAIR		
596. FRAME RAIL FLANGE REPAIR AT WELD AREA		
597. WHEEL HOUSE(S) REPAIR AT WELD AREA		
598. PULL BACK MASK LINES AND CABLES AT FLOOR AREA		
599. R&I FUEL TANK		
600. DRAIN FUEL FROM TANK		
601. WRAP MASK WIRE HARNESS		
602. MASK & PROTECT INTERIOR		
603. REFINISH TOP SIDE OF FLOOR		
604. REFINISH UNDERSIDE OF FLOOR		
605. SPOT PAINT UNDERSIDE ADJACENT PANELS AT WELD AREA		
606. CENTER FLOOR AT WELD AREA, REPAIR/DRESS		

**Labor Category Legend – By Color:**

- Body
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- Other

607. SPOT PAINT CENTER FLOOR AREA		
608. SPOT PAINT CROSSMEMBER		
609. SPOT PAINT FLOOR EXTENSIONS		
610. SPOT PAINT RAILS AT WELD AREA, UNDERSIDE		
611. SPOT PAINT WHEEL HOUSE AT WELD AREA		
612. FLOOR TWO TONE AND/OR BLACK-OUT		
<b>105 - Protection &amp; Safety:</b>		
613. D&R HYBRID BATTERY		
614. HYBRID BATTERY PROTECTIVE STORAGE		
615. D&R BATTERY		
616. RESET ELECTRONIC MEMORY, RADIO		
617. RESET ELECTRONIC MEMORY, SEAT/STEERING WHEEL		
618. DIAGNOSE SRS DISPLAY		
619. DISABLE/ENABLE SRS		
620. DIAGNOSE ALARM CODES		
621. MASK ELECTRONIC CONNECTIONS		
622. R&I FUEL TANK		
623. DRAIN FUEL FROM TANK		
<b>110 - Paint Prep:</b>		
624. REMOVE OIL , TAR & GREASE		
625. REMOVE CORROSION PROTECTION MATERIAL		
626. RESTORE CORROSION PROTECTION		
627. REMOVE MOLDING ADHESIVE		
<b>115 - Refinish Process:</b>		
628. DIFFICULT COLOR, TINTING & TESTING <i>(INACCURATE VARIANCE)</i>		
629. MASK FOR PRIMING		
630. SPOT PAINT CORESUPPORT AFTER INSTALLED <i>(SECOND PAINT)</i>		
631. SPRAY OUT TEST PANEL		
632. SPRAY OUT LET-DOWN PANEL FOR THREE STAGE		
633. SPRAY OUT LET-DOWN PANEL FOR TRANSPARENT COLOR		
634. COLOR TINT & TEST TO BLENDABLE MATCH		
635. COLOR TINT SECOND COLOR		
636. GRAVEL GUARD FIRST PANEL		
637. GRAVEL GUARD SECOND PANEL		
638. GRAVEL GUARD THIRD PANEL		
639. GRAVEL GUARD SPRAY-OUT TEST PANEL		
640. HAZARDOUS WASTE DISPOSAL		
641. UNDERSIDE COLOR TINTING & TESTING <i>(CORESUPPORT &amp; TRUNK AREAS)</i>		
642. UNDERSIDE COLOR REFINISH		
643. COVER VEHICLE (FOR REFINISHING ONE TIME)		
644. REFINISHING JAMBS <i>(SEPARATE COLOR THAN EXTERIOR-EACH COLOR*)</i>		
645. MASKING JAMBS		
<b>120 - Color-Sand &amp; Polish:</b>		
646. COLOR SAND & POLISH, 1 <sup>ST</sup> PANEL <i>(MATERIALS AND LABOR)</i>		
647. COLOR SAND & POLISH, 2 <sup>ND</sup> PANEL <i>(MATERIALS AND LABOR)</i>		
648. COLOR SAND & POLISH, 3 <sup>RD</sup> PANEL <i>(MATERIALS AND LABOR)</i>		
649. COLOR SAND & POLISH, 4 <sup>TH</sup> PANEL <i>(MATERIALS AND LABOR)</i>		
650. COLOR SAND & POLISH, 5 <sup>TH</sup> PANEL <i>(MATERIALS AND LABOR)</i>		
651. COLOR SAND & POLISH, 6 <sup>TH</sup> PANEL <i>(MATERIALS AND LABOR)</i>		
652. COLOR SAND & POLISH, 7 <sup>TH</sup> PANEL <i>(MATERIALS AND LABOR)</i>		



**Labor Category Legend – By Color:**

- Body
- Paint
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- Other

653. COLOR SAND & POLISH, 8 <sup>TH</sup> PANEL (MATERIALS AND LABOR)		
654. FINAL WASH TO REMOVE COMPOUND RESIDUE		
655. POLISH RIM SKUFF		
656. SPOT REFINISH RIM		
<b>125 - Stripes:</b>		
657. REMOVE OLD STRIPES (WITH ERASER WHEEL)		
658. RESTRIPE WITH FINE-LINE TAPE		
659. RESTRIPE PAINTED-ON		
660. FACTORY STRIPE INSTALLATION		
<b>130 - Glass:</b>		
661. CAUTIONARY STEPS TO PREVENT DAMAGE		
662. REPAIR FLANGE DAMAGE FROM CUT KNIFE		
663. TEST FIT GLASS		
664. REMOVE URETHANE RESEDUE AT PINCHWELD, FULL CUT OUT		
665. BROKEN GLASS CLEAN-UP (SEATS & CARPET)		
666. BROKEN GLASS CLEAN-UP (VENTS / R&I Dash Needed?)		
667. URETHANE GLASS KIT		
<b>135 - Frame Set Up:</b>		
668. UNIBODY CLAMP SYSTEM		
669. FULL FRAME CLAMP SYSTEM		
670. NON-DRIVE VEHICLE (NO START)		
671. DISABLED VEHICLE (DOES NOT ROLL)		
672. LIFTED/LOWERED VEHICLE		
673. TRAM VEHICLE TO DETERMINE IF MOVEMENT EXISTS		
674. INSTALL MECHANICAL MEASURING SYSTEM		
675. ELECTRONIC MEASUREMENT DOCUMENT		
676. R&I ROCKER MLDGS- ACCESS TO CLAMP AREA		
677. ACCESS PULLING TO FACILITATE TEAR DOWN		
678. R&I INTERFERING WIRES, TUBING/LINES, EXHAUST		
679. R&I SUSPENSION/STEERING, PARTIAL		
680. REPAIR CLAMP SCARING ON ROCKER FLANGE		
681. REPAIR ANCHOR DAMAGE AT LOCKING POINTS		
682. REPAIR PROTECTIVE COATING AT ROCKER		
683. PAINT ROCKER FLANGE		
<b>140 - Front End Damage:</b>		
684. PRE-PULL TO FACILITATE TEAR DOWN		
685. PULL & REPOSITION CORESUPPORT		
686. REPAIR FRONT BUMPER WELDED MOUNTING BRACKET (EACH)		
687. CORRECT UPPER RAIL/APRON SWAY, LEFT		
688. CORRECT UPPER RAIL/APRON SWAY, RIGHT		
689. CORRECT UPPER RAIL/APRON HEIGHT, LEFT		
690. CORRECT UPPER RAIL/APRON HEIGHT, RIGHT		
691. CORRECT UPPER RAIL APRON LENGTH/MASH, LEFT		
692. CORRECT UPPER RAIL APRON LENGTH/MASH, RIGHT		
693. REPAIR AND CORRECT DIAMOND CONDITION		
694. MEASURE SUSPENSION		
695. POSITION AND ALIGN FRONT CROSSMEMBER		
696. POSITION AND ALIGN CENTER CROSSMEMBER		
697. POSITION AND ALIGN REAR CROSSMEMBER		
698. R&I COMPONENTS MOUNTED TO APRON-S		

**Labor Category Legend – By Color:**

- Body
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699. LOOSEN BRACKETS FOR PULL AND REPAIR		
700. REPAIR LEFT LEAF SPRING BRACKET/SHACKLE		
701. REPAIR RIGHT LEAF SPRING BRACKET/SHACKLE		
702. PULL LEFT RAIL, SWAY		
703. PULL RIGHTRAIL, SWAY		
704. PULL LEFT RAIL LENGTH		
705. PULL RIGHT RAIL LENGTH		
706. REPAIR LEFT RAIL MASH (CUT OUT MASH TO REPAIR)		
707. REPAIR RIGHT RAIL MASH (CUT OUT MASH TO REPAIR)		
708. PULL LEFT RAIL HEIGHT		
709. PULL RIGHT RAIL HEIGHT		
710. CORRECT LEFT RAIL TWIST		
711. CORRECT RIGHT RAIL TWIST		
712. PULL ENGINE/SUSPENSION CROSSMEMBER		
713. PULL & POSITION APRON, LEFT		
714. PULL & POSITION APRON, RIGHT		
715. PULL & POSITION STRUT TOWER, LEFT		
716. PULL & POSITION STRUT TOWER, RIGHT		
717. VECTOR INWARD RAIL TWIST (EACH RAIL)		
718. R&I ENGINE (FOR ACCESS)		
719. R&I TRANSMISSION (FOR ACCESS)		
<b>145 - Side Damage:</b>		
720. ACCESS PULLING TO FACILITATE TEAR DOWN		
721. PULL & POSITION COWL FOR REPAIR		
722. PULL & POSITION DASH REINFORCEMENT BAR		
723. PULL & POSITION PILLAR, OUTBOARD (EACH OF A,B & C PILLARS)		
724. PULL & POSITION PILLAR, REARWARD (EACH OF A,B & C PILLARS)		
725. PULL & POSITION PILLAR, FORWARD (EACH OF A,B & C PILLARS)		
726. PULL & POSITION PILLAR, TWIST (EACH OF A,B & C PILLARS)		
727. SQUARE DOOR OPENING (TRIAL FIT DOOR AS NEEDED)		
728. PULL & POSITION ROCKER		
729. PULL & POSITION CENTER FLOOR		
730. LOOSEN FULL FRAME BRACKETS		
731. CORRECT PILLAR INNER REINFORCEMENT (EACH OF A,B & C PILLARS)		
732. CORRECT PILLAR INNER PANEL (EACH OF A,B & C PILLARS)		
733. CORRECT ROCKER INNER REINFORCEMENT		
734. CORRECT ROCKER INNER PANEL		
735. PULL QUARTER PANEL POST		
736. PULL/CORRECT PACKAGE TRAY AREA		
<b>150 - Rear End Damage:</b>		
737. ACCESS PULLING TO FACILITATE TEAR DOWN		
738. REPAIR REAR FRAME RAIL WELDED BRACKET (EACH SIDE)		
739. REPAIR REAR LEAF SPRING BRACKET/SHACKLE (EACH SIDE)		
740. PULL & POSITION REAR BODY PANEL		
741. PULL REAR FLOOR PAN, LENGTH		
742. PULL REAR FLOOR PAN, LEVEL		
743. PULL LEFT RAIL, LENGTH		
744. PULL RIGHT RAIL, LENGTH		
745. PULL LEFT RAIL, SWAY		
746. PULL RIGHT RAIL, SWAY		

**Labor Category Legend – By Color:**

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747. PULL LEFT RAIL, HEIGHT		
748. PULL RIGHT RAIL, HEIGHT		
749. PULL LEFT RAIL, TWIST		
750. PULL RIGHT RAIL, TWIST		
751. PULL & POSITION REAR CROSSMEMBER		
752. PULL & POSITION LEFT QUARTER (FOR REPAIR)		
753. PULL & POSITION RIGHT QUARTER (FOR REPAIR)		
754. PULL & POSITION LEFT INNER QUARTER STRUCTURE		
755. PULL & POSITION RIGHT INNER QUARTER STRUCTURE		
756. PULL & POSITION SUSPENSION MOUNTING POINTS		
757. CORRECT DIAMOND CONDITION		
758. CORRECT RAIL PERCH AT SPRING MOUNT AREA		
759. REMOVE TWIST IN CENTER SECTION OF FULL FRAME		
760. CORRECT BODY/CAB MOUNTS		
761. CORRECT BODY TO FRAME ISOLATOR MOUNTS		
762. MEASURE SUSPENSION CONTROL POINTS		
763. CORRECT BED MOUNTS		
764. PULL & POSITION BED X-MEMBER		
765. PULL & POSITION BED FLOOR		
766. PULL & POSITION BED SIDE PANEL, OUTER (FOR REPAIR)		
767. PULL & POSITION BED INNER PANEL		
768. PULL & POSITION BED FRONT PANEL		
769. CORRECT TAIL GATE OPENING, SQUARE		
770. CORRECT RAIL MASH		
771. CORRECT BUMPER BRACKET MOUNT AREA		
772. VECTOR REPAIR INWARD RAIL TWIST (EACH RAIL)		
<b>155 - Floor Anchor Pulling System: (light hits, no structural)</b>		
773. FLOOR ANCHOR CLAMP SYSTEM SET UP		
774. FLOOR PULL CORESUPPORT		
775. FLOOR PULL APRON		
776. FLOOR PULL UPPER RAIL		
777. FLOOR PULL QUARTER LOCK POST/DOG LEG		
778. FLOOR PULL QUARTER WHEEL HOUSE		
779. FLOOR PULL BACK PANEL		
780. FLOOR PULL BUMPER MOUNT AREA		
<b>160 - Theft/Vandalism:</b>		
781. DETAIL/CLEANUP		
782. MECHANICAL CHECK		
783. ROAD TEST		
784. CHECK FLUIDS AND LAMPS		
785. TOP OFF FLUIDS		
786. COPY KEY FROM CYLINDER		
787. CODE IGNITION CYLINGER		
788. CODE DOOR CYLINDER		
<b>165 - Detail/Clean-Up:</b>		
789. DETAIL PACKAGE (LEVEL 1-2-3-4)		
790. PAINT SEALANT (COMPLETE) LIFETIME WARANTY		
791. PAINT SEALANT (PER PANEL)		
792. CLEAN INTERIOR FROM SPILLS CAUSED BY LOSS		
793. CLEAN & DETAIL , POLISH AND SWIRL MARK REMOVAL		

**Labor Category Legend – By Color:**

- Body
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794. CLEAN UP DEPLOYED AIR BAG RESIDUE		
<b>170 - Tow, Storage &amp; Administration:</b>		
795. TEAR DOWN CHARGE		
796. RR&I ALL LKQ/USED COMPONENTS <i>(DISASSEMBLY OF BOTH DAMAGED AND DONOR PART)</i>		
797. INSIDE STORAGE		
798. OUTSIDE STORAGE		
799. ADMINISTRATIVE FEE		
800. ADMINISTRATIVE FEE <i>(NUMEROUS ATTEMPTS TO DEAL WITH DIFFICULT PARTIES)</i>		
801. ADVANCED CHARGES		
802. TOW FEE TO DEALER		
803. TOW FEE BACK FROM DEALER, RETURN		
804. IMMOBILE VEHICLE OR PART, YARD SERVICE FEE <i>(FORK LIFT USE)</i>		
805. INOPERATIVE VEHICLE <i>(NO START/NO KEYS)</i>		
806. RELOCATION FEE		
807. VEHICLE PICKUP SERVICE FEE		
808. FLUID SPILL CLEAN UP FEE <i>(ADD FOR ABSORBENT MATERIAL)</i>		
809. VEHICLE DISPOSAL FEE		
810. RESTOCKING FEE'S		
811. PROTECT INTERIOR <i>(ADD FOR PLASTIC WRAP MATERIAL)</i>		
812. CUSTOMER ASSISTANCE FEE <i>(GATHERING OF PERSONAL ITEMS)</i>		
813. AFTER HOURS RELEASE FEE		
814. PRICE PER POUND ON ALL RECOVERY DISPATCHES		
815. VEHICLE PROCESSING FEE (DMV)		
<b>175 - Final Bill/Miscellaneous:</b>		
816. SHIPPING/TRANSPORTATION CHARGES		
817. TIRE DISPOSAL FEE		
818. CASH DISCOUNT		
819. BATTERY DISPOSAL FEE		
820. OIL DISPOSAL FEE		
821. VISUAL DAMAGE ESTIMATE <i>(NO-REPAIR/O.R.CUSTOMER)</i>		
822. FINAL BILL, AUTHORIZATION TO PAY SECURED		
823. NEED TEAR DOWN FOR COMPLETE ESTIMATE		